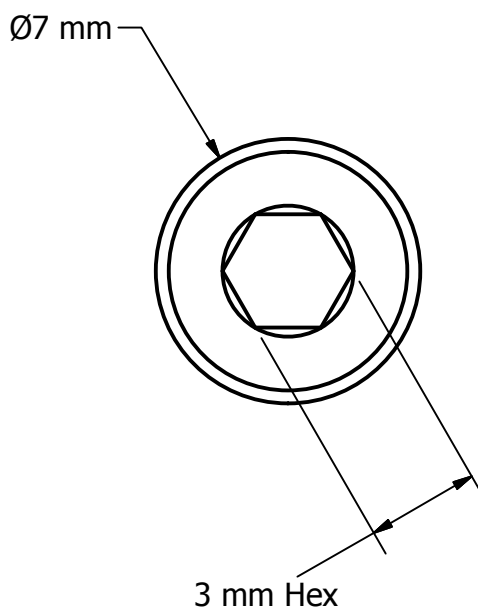
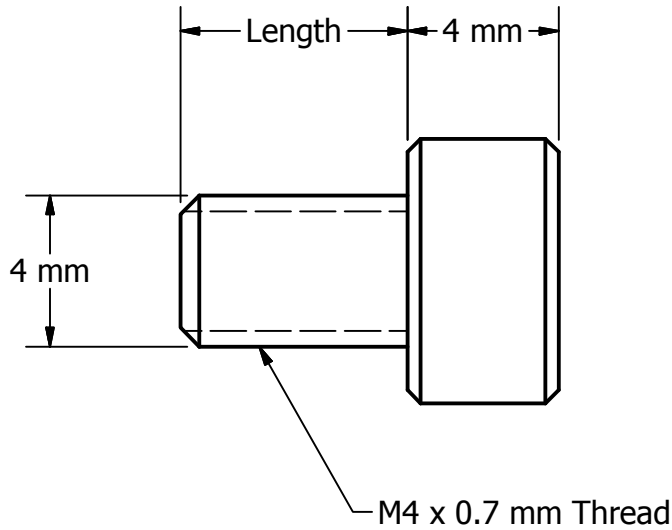


ACCEPTED VENDORS:
MCMaster CARR
PO BOX 4355
CHICAGO IL., 60680-4355
(630) 833-0300

THREAD TYPE: METRIC
THREAD SPACING: COARSE
SPECIFICATIONS MET: DIN 912

REVISION HISTORY					
DATE	REV	DESCRIPTION	AUTHOR	CHECKED BY	APPROVED
08/08/17	A	INITIAL RELEASE	EW	LS	JT
9/21/17	B	ADDED -2	EW	LS	JT
11/06/17	C	CHANGED -2 TO -3, ADDED NEW -2.	EW	LS	JT

DASH #	VENDOR P/N	LENGTH	MATERIAL	HARDNESS	TENSILE STRENGTH
-1	92290A139	6mm	316SS	RC32	70KSI
-2	91292A107	6mm	18-8SS	NOT RATED	70KSI
-3	92290A140	8mm	316SS	RC32	70KSI




NOTE:
THIS DRAWING DEFINES THE OVERALL GEOMETRY AND PERFORMANCE SPECIFICATIONS OF THE PART/ASSEMBLY, AND CONSTITUTES THE ACCEPTANCE CRITERIA THEREOF. ONLY THE ITEM(S) DESCRIBED IN THIS DOCUMENT PROCURED FROM THE VENDOR AND/OR MANUFACTURER LISTED HEREON ARE APPROVED FOR USE. A SUBSTITUE ITEM SHALL NOT BE USED WITHOUT PRIOR APPROVAL. CONFORMATNCE OF HARDWARE TO THESE REQUIREMENTS IS ACCEPTABLE IN LIEU OF VENDOR AND/OR MANUFACTURER DOCUMENTATION.

-1 SCREW SHOWN

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PROTO

<div>Paravion® Technology Inc.</div> <div>DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ±.1 .XX = ±.05 .XXX= ±.010 ANGLES=± 1° THREADS: INTERNAL: CLASS 2B EXTERNAL: CLASS 2A</div>	TITLE SOCKET HEAD SCREW				DRAWING NUMBER ES39525	
	DRAWN BY EW	CHK'D BY LS	APRVD. BY JT	DATE 8/7/17	REV C	ECO
					SHEET	
	DO NOT SCALE DRAWING				1 OF 1	
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